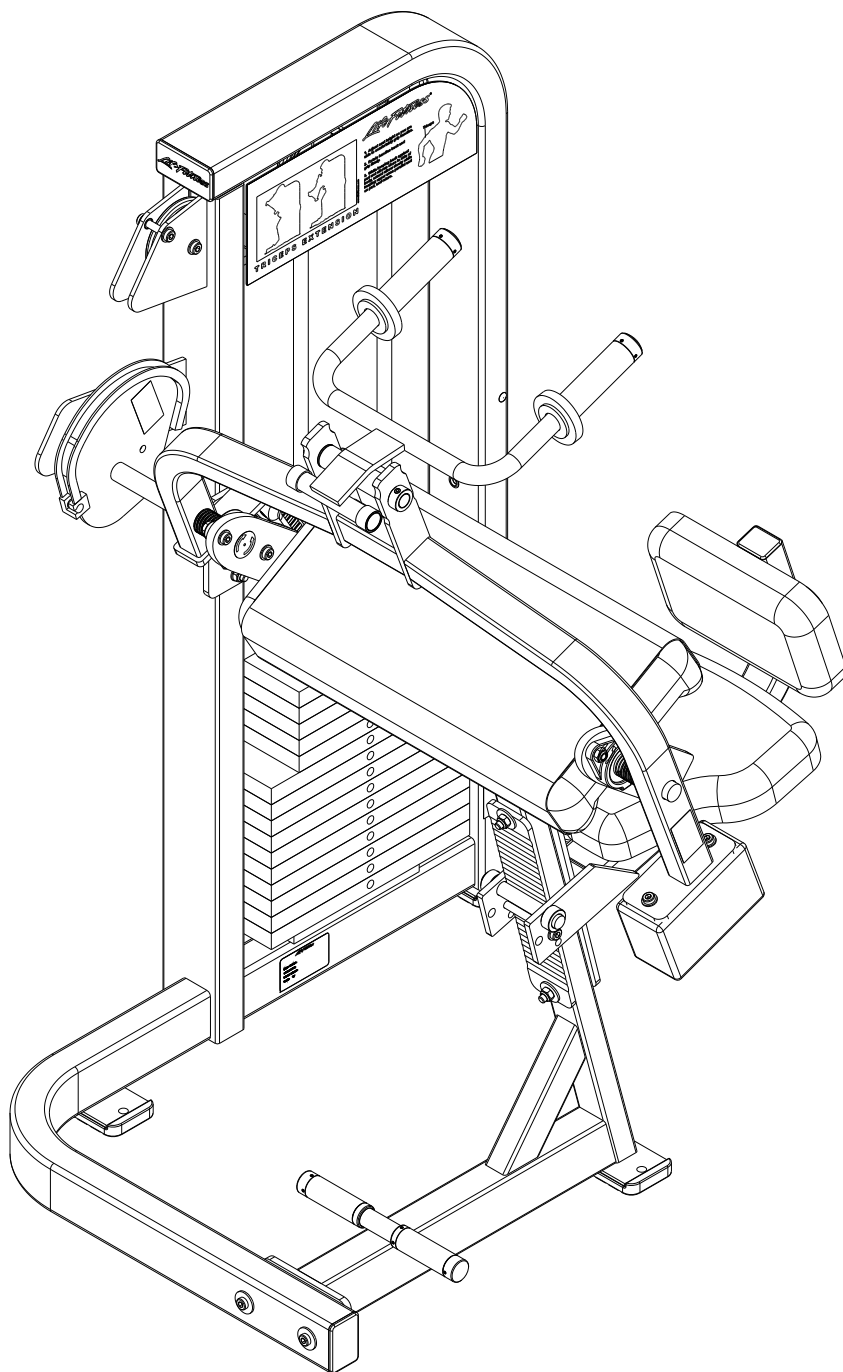




PRO 2 SERIES PSTE TRICEPS EXTENSION



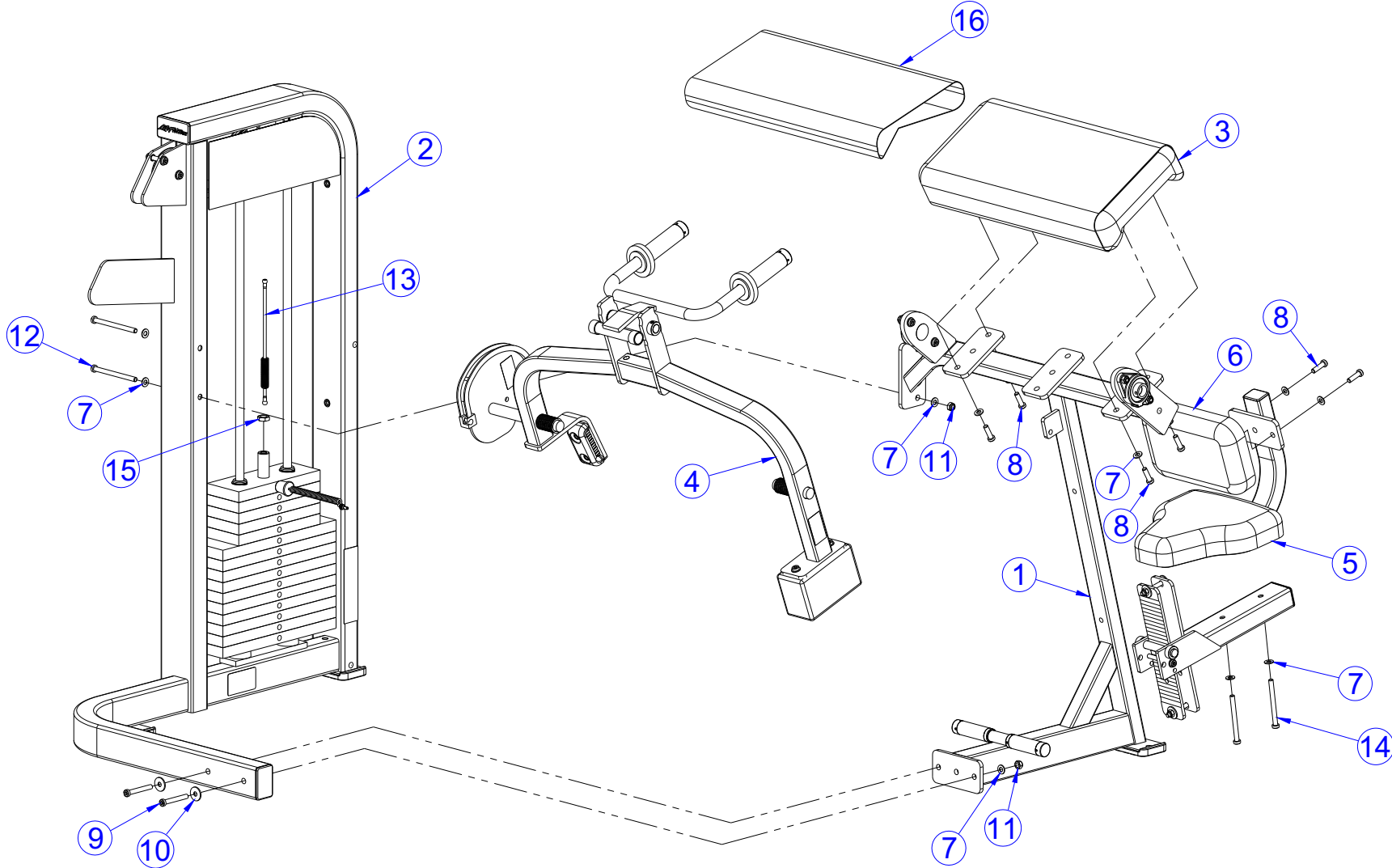
Customer Support Services
PARTS MANUAL

PSTE TRICEPS EXTENSION

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PSTE TRICEPS EXTENSION COMPONENT ASSEMBLY

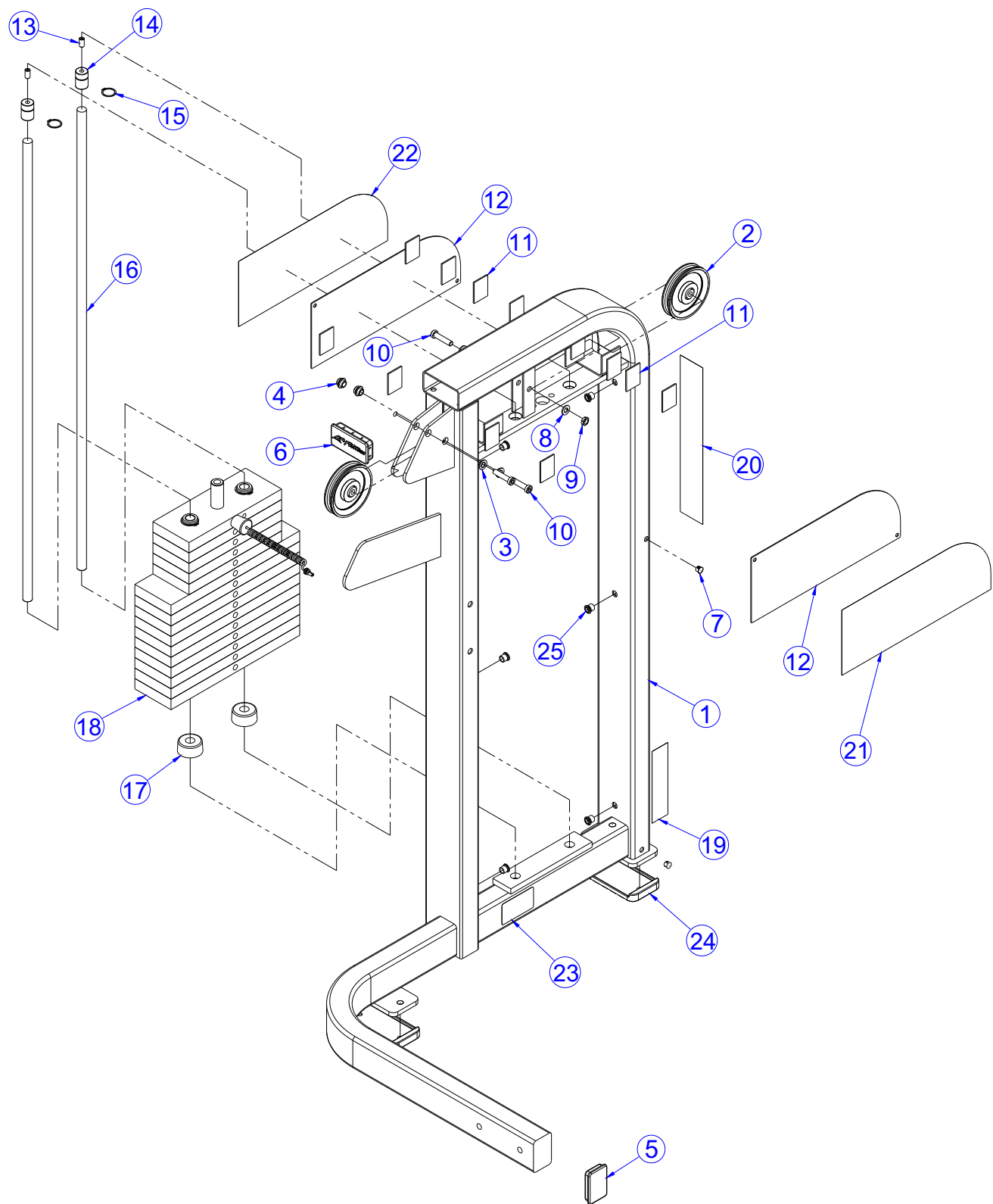


SEE PAGE 4 FOR LEGEND

PSTE TRICEPS EXTENSION COMPONENT ASSEMBLY LEGEND

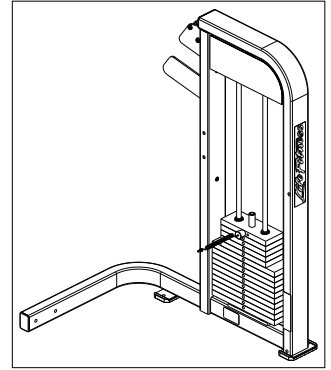
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7403301	ASSY, PSTE SEAT
2	1	7402501	ASSY, PSTE STACK
3	1	80070xx	PAD, ELBOW 24 X 11
4	1	7404601	ASSY, PSTE WORKARM
5	1	73519xx	PAD, SADDLE
6	1	73993xx	PAD. 7 X 11-1/4
7	14	3236601	WASHER, 3/8 SAE SS
8	6	3236204	SCREW, M10 X1.5 35MM
9	2	3236212	SCREW, M10 X1.5 75MM
10	2	3236602	WASHER, 3/8 ID X 1.25 OD SS
11	4	3236801	NUT, M10 HEX NYLOCK SS
12	2	3236220	SCREW, M10 X1.5 130MM
13	1	7423705	CABLE, PSTE
14	2	3236218	SCREW, M10 X1.5 110MM
15	1	3236902	NUT, M16 X 2 HEX JAM SS
16	1	77633xx	WEAR COVER, ELBOW PAD 24 X 11

PSTE TRICEPS EXTENSION
STACK FRAME ASSEMBLY - 7402501

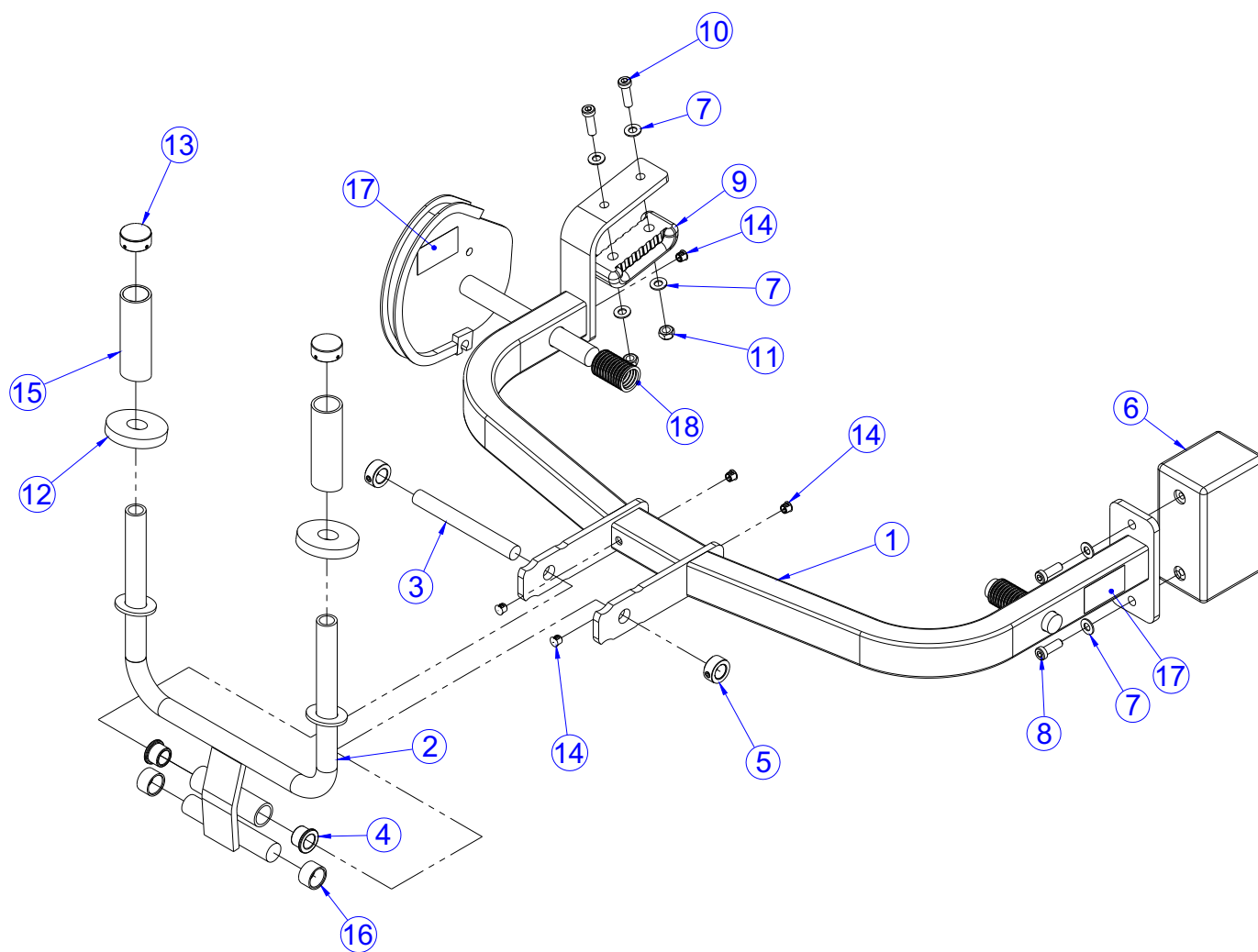


SEE PAGE 6 FOR LEGEND

PSTE TRICEPS EXTENSION STACK FRAME ASSEMBLY LEGEND

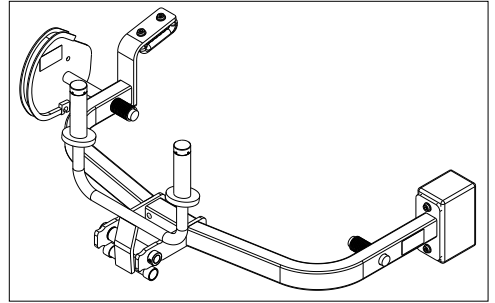


ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7402601	WLDMT, PSTE STACK
2	2	3237801	PULLEY, 4.5" OD
3	2	7348101	WASHER, SPACER
4	2	7335401	NUT, M10 X 1.5 SOCKET HEAD
5	1	7352301	CAP, END 2 X 3
6	1	7352401	CAP, END 2 X 4
7	4	3237401	PLUG, 7/16" HOLE
8	2	3236601	WASHER, 3/8 SAE SS
9	1	3236901	NUT, M10 X 1.5 JAM
10	3	3236206	SCREW, M10 X1.5 45MM
11	12	7544202	PAD, DUAL LOCK 250 1.5" X 2.0"
12	2	7606602	COVER, STACK-PRO2 STD
13	2	3240501	M10 X 1.5 HXS NO CUP ST BO
14	2	7402301	RETAINER, GUIDEROD
15	2	3232421	RING, BRE .940, 5100-100 ST PP B
16	2	7328604	GUIDE ROD, .75 OD SOLID 43.88
17	2	7352101	CUSHION, WEIGHT STACK
18	1	7353401	ASSY, 200LB STACK
19	1	7422004	LABEL, 2" ASTM WARN
20	1	7348001	LABEL, LIFE FITNESS LOGO
21	1	7444401	LABEL, PSTE PLACARD
22	1	7491201	LABEL, PSTE LOGO PANEL
23	1	7571301	LABEL, SERIAL NUMBER
24	2	7388201	FOOTPAD, PS RUBBER
25	6	3238101	NUT, BLIND INSERT M10 X 1.5



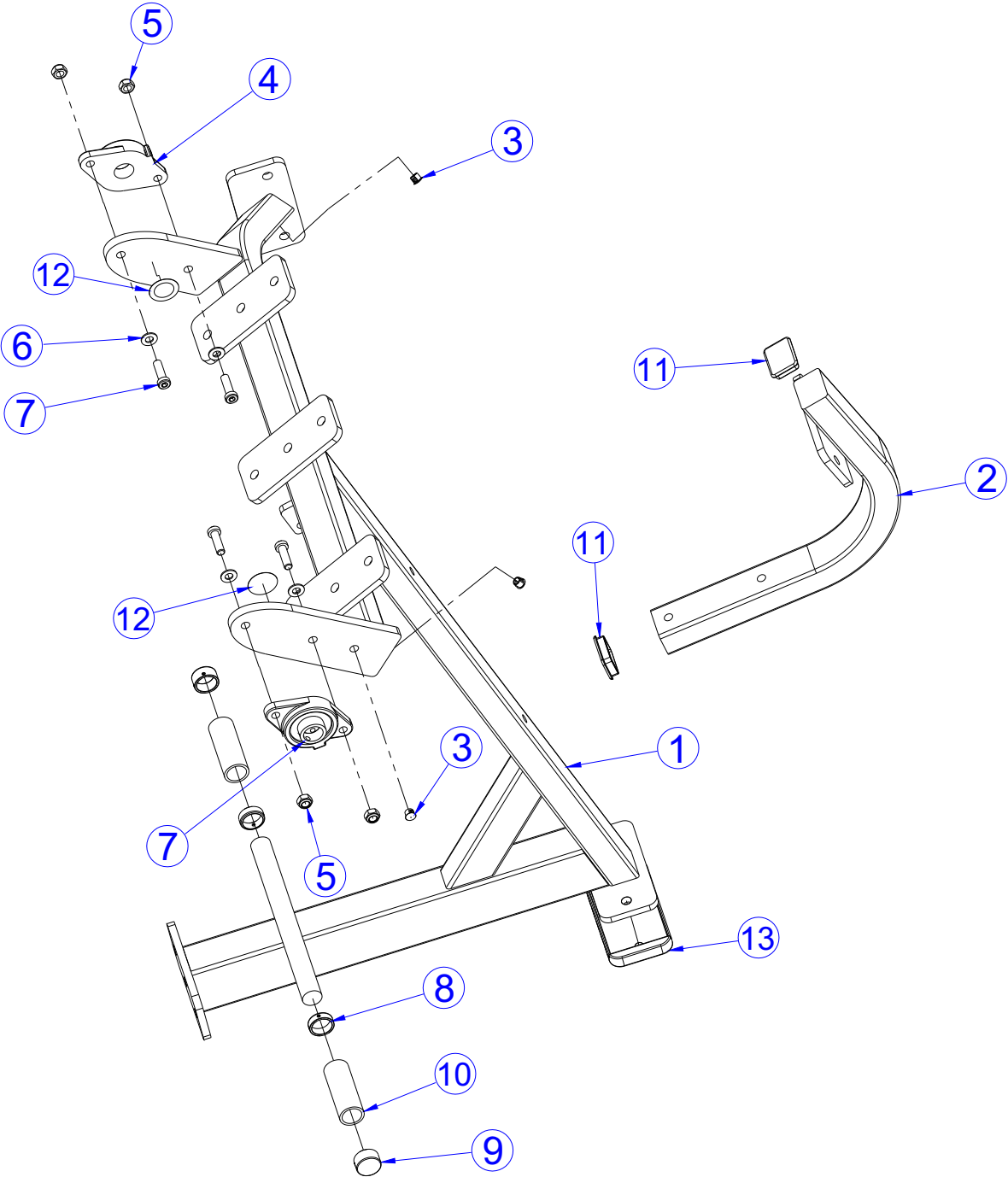
SEE PAGE 8 FOR LEGEND

PSTE TRICEPS EXTENSION WORKARM ASSEMBLY LEGEND



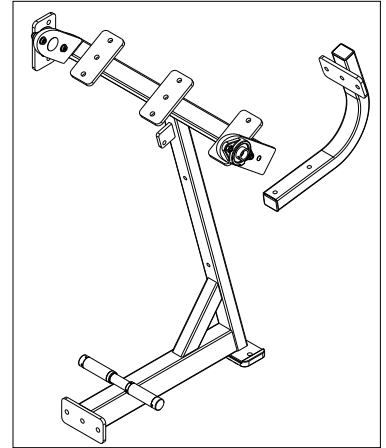
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7404701	WLDMT, PSTE WORKARM
2	1	7405501	WLDMT, PSTE HANDLEBAR
3	1	7406201	SHAFT, PSTE 3/4 DIA X 6-5/8 SS
4	2	3104901	.75" ID 1.00" OD BRONZE BUSHING
5	2	3103301	SHAFT COLLAR, 3/4 I.D. ZINC
6	1	7802401	WEIGHT, COUNTER MED
7	6	3236601	WASHER, 3/8 SAE SS
8	2	3236203	SCREW, M10 X1.5 30MM
9	1	7352001	BUMPER, 2-1/8 X 4-5/8
10	2	3236204	SCREW, M10 X1.5 35MM
11	2	3236801	NUT, M10 HEX NYLOCK SS
12	2	7388101	BUMPER, HANDLE
13	2	7662902	CAP, GRIP 1.50 OD
14	5	3237401	PLUG, 7/16" HOLE
15	2	3235802	GRIP, 1.50"OD
16	2	7690101	BUMPER, SLEEVE - 1 INCH DIA
17	2	7422003	LABEL, MOVING PARTS
18	2	6912804	SLEEVE, ACCRDN 1.0 ID X 2

PSTE TRICEPS EXTENSION
SEAT FRAME ASSEMBLY - 7403301



SEE PAGE 10 FOR LEGEND

PSTE TRICEPS EXTENSION SEAT FRAME ASSEMBLY LEGEND

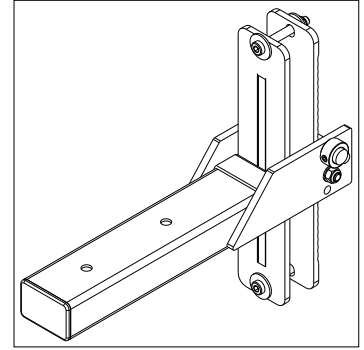


ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7403401	WLDMT, PSTE SEAT FRAME
2	1	7404401	WLDMT, PSTE SEAT BACK
3	3	3237401	PLUG, 7/16" HOLE
4	2	3237701	ASSY, PILLOW BLOCK 4.88 X 2.75
5	4	3236801	NUT, M10 HEX NYLOCK SS
6	4	3236601	WASHER, 3/8 SAE SS
7	4	3236204	SCREW, M10 X1.5 35MM
8	2	7662801	RING, GRIP 1.25 OD
9	2	7662900	CAP, GRIP
10	2	3235801	Grip, 1.25"OD
11	2	7352201	CAP, END 1-1/2 X 2
12	2	7488701	LABEL, AXIS OF ROTATION
13	1	7388201	FOOTPAD, PS RUBBER

This diagram illustrates the assembly of a mechanical component, likely a bracket or support structure. The components are numbered 1 through 12, indicating their sequence of assembly. The main body (1) is a long, rectangular plate with a central slot. A smaller plate (2) is shown at the bottom left. A vertical plate (3) is attached to the main body via a pin (4) and a nut (5). A horizontal plate (6) is attached to the main body via a pin (7) and a nut (8). A vertical plate (9) is attached to the main body via a pin (10) and a nut (11). A horizontal plate (12) is attached to the main body via a pin (13) and a nut (14). The diagram shows the assembly process from the main body to the final assembly with all components.

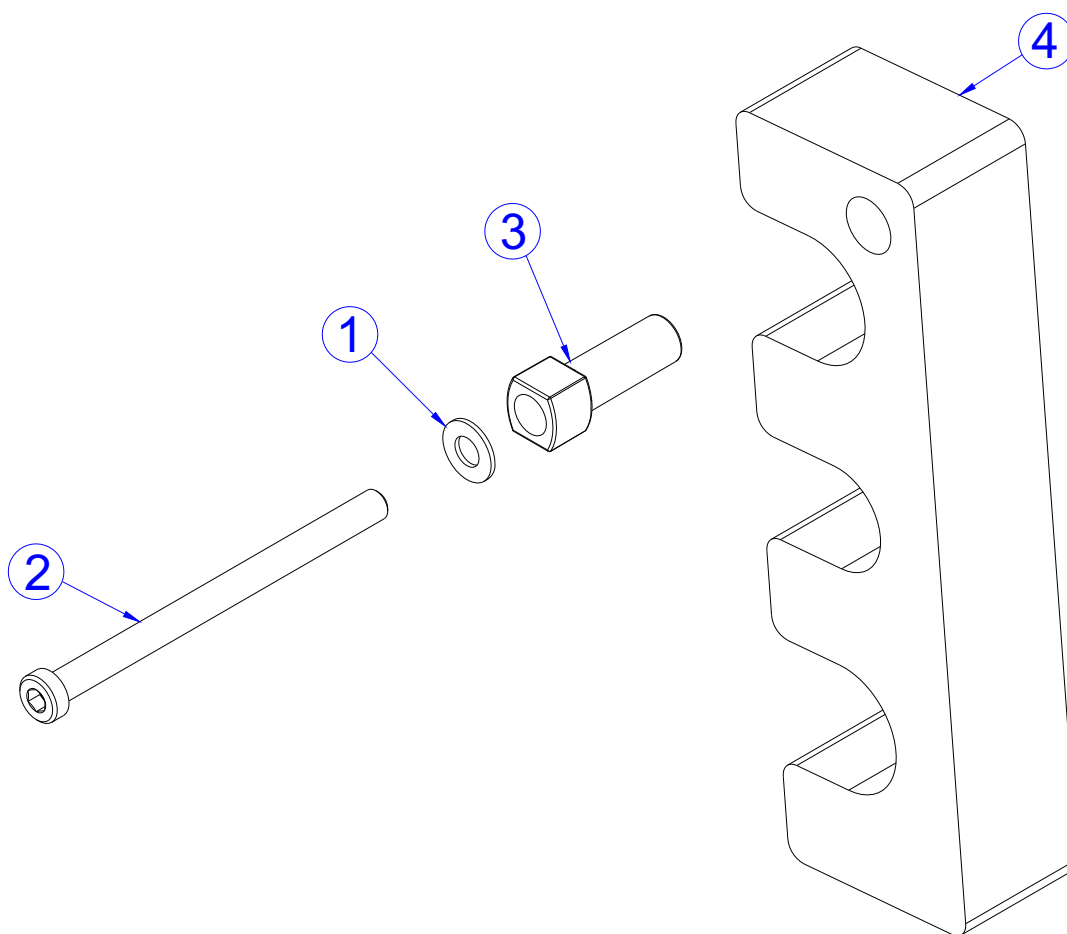
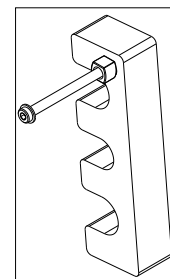
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PSTE TRICEPS EXTENSION 90° SEAT ASSEMBLY LEGEND



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7358701	WLDMT, 90 DEG. STD. HAMMER SEAT
2	1	7352301	CAP, END 2 X 3
3	1	7359701	SEATRACK FRONT
4	1	7359801	SEATRACK BACK
5	1	7422002	LABEL, SEAT ADJUST
6	2	3236601	WASHER, 3/8 SAE SS
7	1	3236218	SCREW, M10 X1.5 110MM
8	3	3236801	NUT, M10 HEX NYLOCK SS
9	1	7359301	.75" SS ROUND SEAT PIN
10	2	3103301	SHAFT COLLAR, 3/4 I.D. ZINC
11	2	3236212	SCREW, M10 X1.5 75MM
12	4	3236602	WASHER, 3/8 ID X 1.25 OD SS

PSTE TRICEPS EXTENSION ADD-ON INCREMENT WEIGHT ASSEMBLY - 7415001



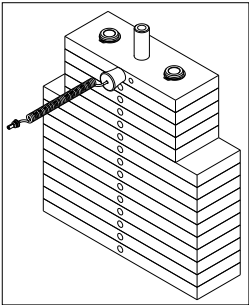
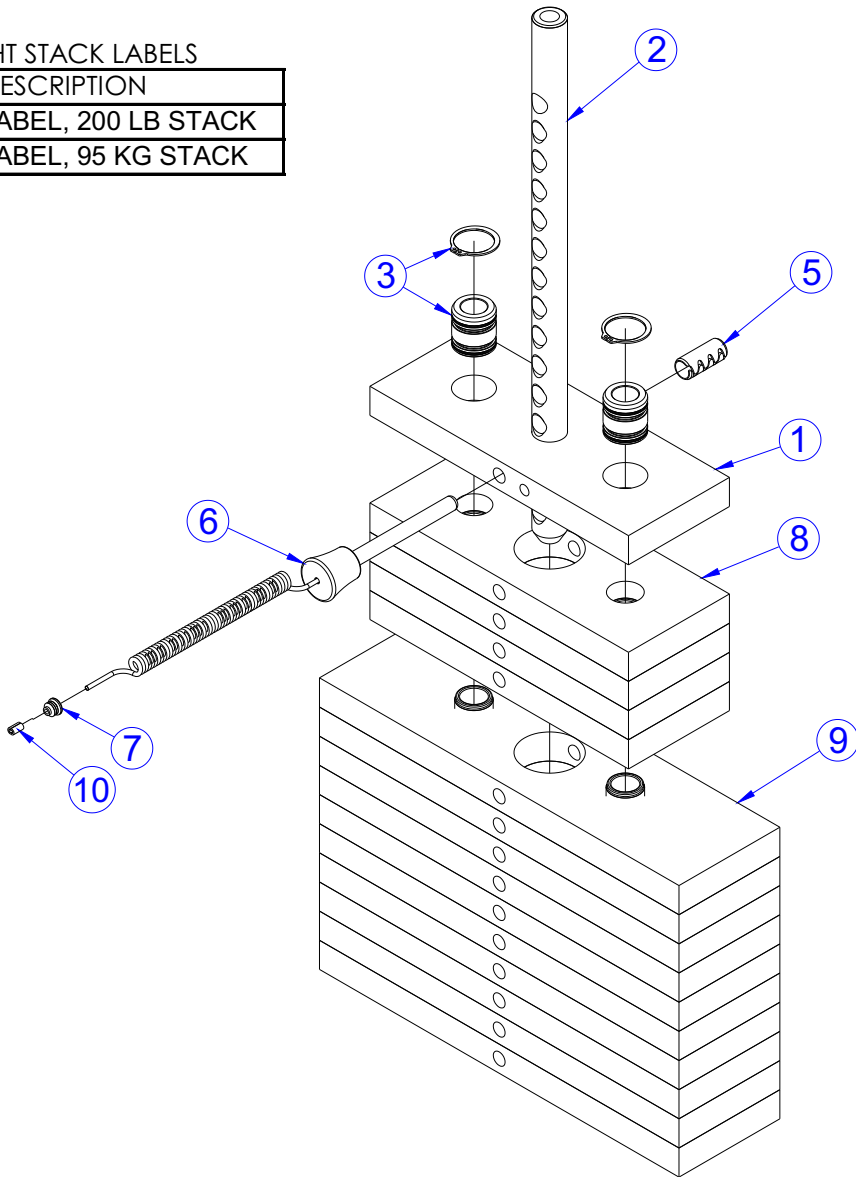
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	3236601	WASHER, 3/8 SAE SS
2	1	3236221	SCREW, M10 X1.5 140MM
3	1	7401701	COVER, PLASTIC PEG 2-1/4
4	1	7366101	WEIGHT, 7.5 LB. ADD-ON

PSTE TRICEPS EXTENSION

WEIGHT STACK ASSY 200LB - 7353401

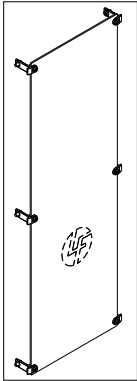
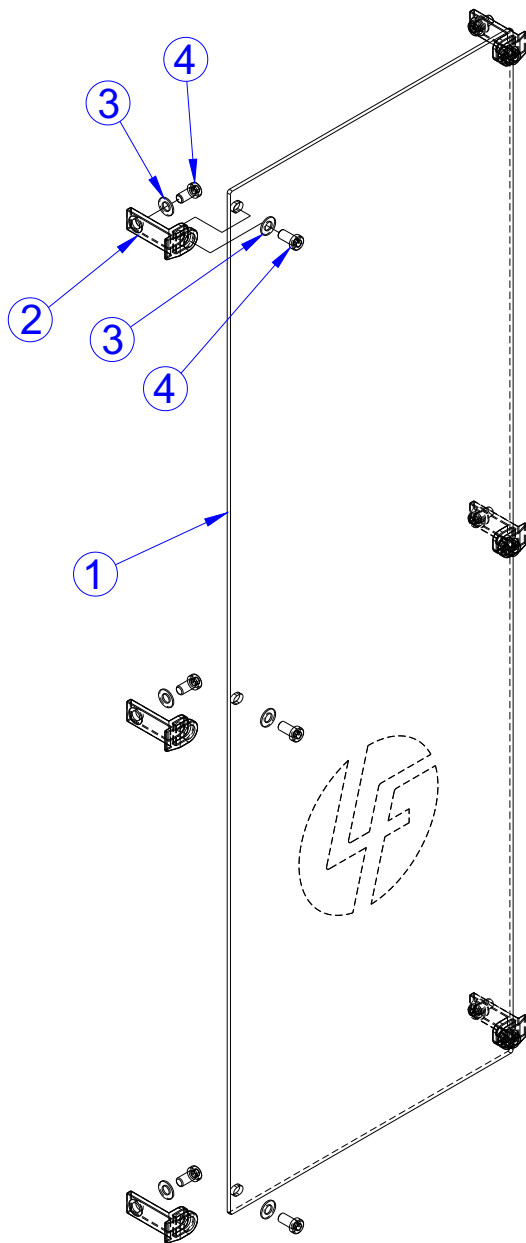
WEIGHT STACK LABELS

PART NO	DESCRIPTION
7987001	LABEL, 200 LB STACK
7987301	LABEL, 95 KG STACK



ITEM NO	QTY	PART NO	DESCRIPTION
1	1	7353901	HEADPLATE, WT. STACK
2	1	7352601	BAYONET, 14 PLATE
3	2 / 2	7338001	HEADPLATE BUSHING & CLIP
5	1	3236001	BUSHING, SPRING PIN
6	1	7353001	ASSY, SELECTOR PIN
7	1	7356501	PLUG, LANYARD ATTACHMENT
8	4	7353701	ASSY, 10 LB PLATE
9	10	7353801	ASSY, 15 LB PLATE
10	1	7523601	CRIMP, CABLE

PSTE TRICEPS EXTENSION
OPTIONAL REAR SHROUD KIT STD-SHORT - 7415201



ITEM NO	QTY	PART NO	DESCRIPTION
1	1	7376801	SHIELD, PS REAR
2	6	7655301	BRACKET, PS REAR SHIELD
3	12	3236601	WASHER, 3/8 SAE SS
4	12	3236201	SCREW, M10 X1.5 20MM